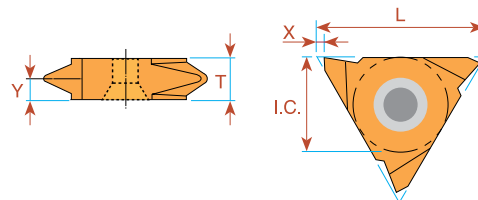


Partial Profile 60° Vertical



L	I.C. in	Pitch Range mm TPI		EXTERNAL Ordering Code		INTERNAL Ordering Code		X	Y	T
				Right Hand	Left Hand	Right Hand	Left Hand			
16	3/8	0.5 - 1.5	48-16	16V ER A60	16V EL A60			1.0	0.9	3.6
16	3/8	1.75- 3.0	14- 8	16V ER G60	16V EL G60			1.0	1.8	3.6
16	3/8	0.5 - 3.0	48- 8	16V ER AG60	16V EL AG60			1.0	1.8	3.6
22	1/2	1.75- 3.0	14- 8	22V ER G60	22V EL G60			1.2	1.7	4.0
22	1/2	0.5 - 5.0	7- 5	22V ER N60	22V EL N60			1.2	2.5	4.8
27	5/8	6.0 -10.0	4- 2.5	27V ER V60	27V EL V60	27V IR V60	27V IL V60	1.8	5.2	10.4

Order example: 16V ER G60 BMA

For Carbide Grade and Cutting Speed see page 60-61