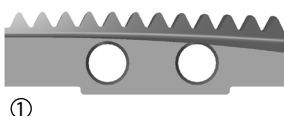
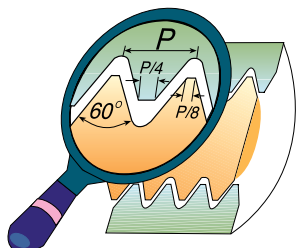


Spiral Mill - Thread Inserts

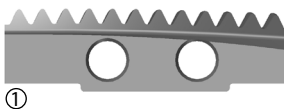
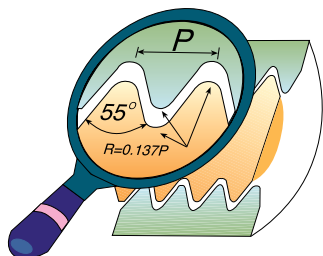
UN



Insert Size	Fig.	Pitch TPI	Ext./ Int.	UN	UNC	UNF	UNS	Ordering code	Toolholder
H45	2	16	Int.	1 15/16 - 2 1/2			2 1/16 - 2	H45 I 16 UN	SRH45...
		12	Int.	1 15/16 - 2 5/8				H45 I 12 UN	
		8	Int.	2 1/8 - 2 5/8				H45 I 8 UN	
		6	Int.	2 1/8 - 2 3/4				H45 I 6 UN	
		4.5	Int.			2 1/4		H45 I 4.5 UN	
		4	Int.			2 1/2 - 2 3/4		H45 I 4 UN	
H63	2	16	Int.	≥ 2 5/8				H63 I 16 UN	SRH63...
		12	Int.	≥ 2 3/4				H63 I 12 UN	
		8	Int.	≥ 2 3/4				H63 I 8 UN	
		6	Int.	≥ 2 7/8				H63 I 6 UN	
		4	Int.			≥ 3		H63 I 4 UN	

Whitworth

Same insert for internal and external thread



Insert Size	Fig.	Pitch TPI	Ordering code	Thread Size	Toolholder
H13	1	19	H13- 19 W	G 3/8	SRH13...
H15	1	14	H15- 14 W	G 1/2	SRH15...
H17	1	14	H17- 14 W	G 1/2 - 5/8	SRH17...
		11	H17- 11 W	G ≥ 1"	
H19	1	14	H19- 14 W	G 3/4 - 7/8	SRH19...
		11	H19- 11 W	G ≥ 1"	
H23	2	14	H23-14 W	Int. G 7/8" Ext. ≥ G 1/2"	SRH23...
		11	H23-11 W	≥ G 1"	
H32	2	14	H32-14 W	Ext. ≥ G 1/2"	SRH32...
		11	H32-11 W	Int. ≥ G 1 1/8" Ext. ≥ G 1"	
H45	2	11	H45-11 W	Int. ≥ G 1 5/8" Ext. ≥ G 1"	SRH45...
H63	2	11	H63-11 W	Int. ≥ G 2 3/8" Ext. ≥ G 1"	SRH63...