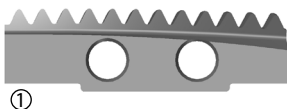
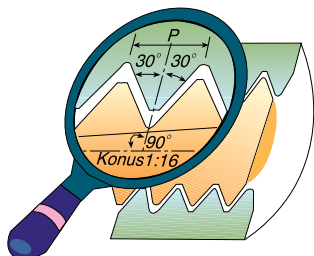


# Spiral Mill - Thread Inserts

## NPTF

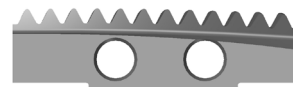
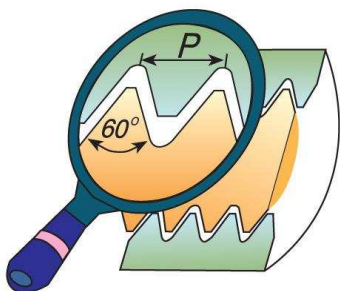
Same insert for internal and external thread



Insert Size	Fig.	Pitch TPI	Ordering code	Thread Size	Toolholder
H13	1	18	<b>H13-18 NPTF</b>	3/8	SRH13...
H15	1	14	<b>H15-14 NPTF</b>	1/2 - 3/4	SRH15...
H17	1	14	<b>H17-14 NPTF</b>	1/2 - 3/4	SRH17...
H23	2	11.5	<b>H23-11.5 NPTF</b>	1"-2"	SRH23...
H32	2	11.5	<b>H32-11.5 NPTF</b>	Int. 1 1/4"-2" Ext. 1" -2"	SRH32...

## NPS

Same insert for internal and external thread



Insert Size	Pitch TPI	Ordering code	Thread Size	Toolholder
H13	18	<b>H13- 18 NPS</b>	3/8	SRH13...
H15	14	<b>H15- 14 NPS</b>	1/2 - 3/4	SRH15...
H17	14	<b>H17- 14 NPS</b>	1/2 - 3/4	SRH17...