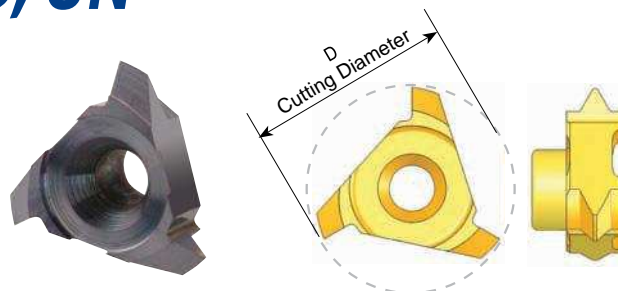


## Partial Profile 60° - ISO, UN

Same insert for internal and external thread



Insert Type	Pitch Range mm	Pitch Range TPI	Ordering Code	D	Thread Diameter (min)		Holder Code
					Pitch Low Range	Pitch High Range	
C10	Int. 0.5 - 0.8	56 - 28	<b>C10 A60</b>	10.0	$\varnothing \geq 11$	$\varnothing \geq 12$	H1, 2, 12, 13
	Ex. 0.4 - 0.8	64 - 32					
	Int. 1.0 - 2.0	28 - 13	<b>C10 G60</b>		$\varnothing \geq 12$	$\varnothing \geq 14$	
	Ex. 0.8 - 1.75	32 - 15					
C12	Int. 0.5 - 0.8	56 - 28	<b>C12 A60</b>	12.0	$\varnothing \geq 13$	$\varnothing \geq 14$	H3, 4, 5, 14, 15
	Ex. 0.4 - 0.8	64 - 32					
	Int. 1.0 - 2.0	28 - 13	<b>C12 G60</b>		$\varnothing \geq 14$	$\varnothing \geq 16$	
	Ex. 0.8 - 1.75	32 - 15					
C18	Int. 0.5 - 0.8	56 - 28	<b>C18 A60</b>	17.8	$\varnothing \geq 19$		H6, 7, 8, 9, 16
	Ex. 0.4 - 0.8	64 - 32					
	Int. 1.0 - 1.75	28 - 14	<b>C18 G60</b>		$\varnothing \geq 20$	$\varnothing \geq 21$	
	Ex. 0.8 - 1.5	32 - 16					
	Int. 2.0 - 3.0	13 - 8	<b>C18 D60</b>		$\varnothing \geq 21$	$\varnothing \geq 23$	
	Ex. 1.75 - 2.5	15 - 10					
C25	Int. 1.5 - 2.5	16 - 10	<b>C25 G60</b>	25.0	$\varnothing \geq 28$	$\varnothing \geq 30$	H10, 11, 17, 18
	Ex. 1.0 - 2.0	28 - 13					
	Int. 3.0 - 5.0	8 - 5	<b>C25 N60</b>		$\varnothing \geq 30$	$\varnothing \geq 34$	
	Ex. 2.5 - 4.5	10 - 6					
	Int. 5.0 - 6.0	5 - 4	<b>C25 Q60</b>		$\varnothing \geq 34$	$\varnothing \geq 35$	
	Ex. 4.5 - 5.0	6 - 5					

\* For complete toolholder description see pages 193 and 194