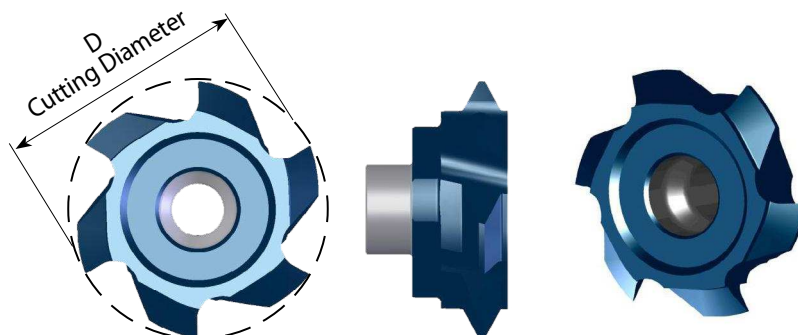


CMT Vertical Milling

Partial Profile 60° - ISO, UN

Same insert for internal and external thread

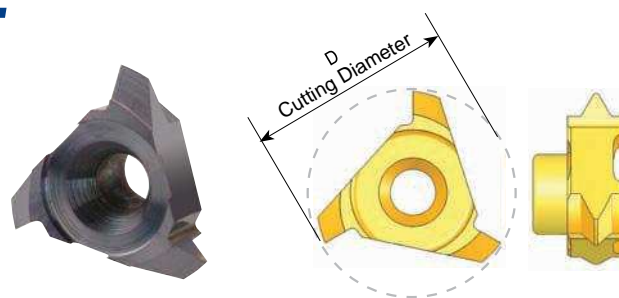
Multi Flute



Insert Type	Ordering Code	Pitch Range mm	Pitch Range TPI	D	No. of Flutes	Thread Dia (min)		Holder Code
						Pitch Low range	Pitch High range	
S20	S200 F G60	Int. 1.5-2.5	16-10	20.0	6	$\varnothing \geq 23$	$\varnothing \geq 25$	H6, 7, 8, 9, 16
		Ex. 1.0-2.0	28-13	20.0	6	$\varnothing \geq 23$	$\varnothing \geq 25$	
	S200 D N60	Int. 3.0-5.0	8- 5	20.0	4	$\varnothing \geq 25$	$\varnothing \geq 29$	H16
		Ex. 2.5-4.5	10-6	20.0	4	$\varnothing \geq 25$	$\varnothing \geq 29$	

Partial Profile 60° - NPT

Same insert for internal and external thread



Insert Type	Pitch TPI	Standard	Ordering Code	D	Holder Code
C10	18	1/4 - 3/8	C10 18 NPT	10.0	H1, 2, 12
C18	14	1/2 - 3/4	C18 14 NPT	15.8	H16
C25	11.5	1-2	C25 11.5NPT	25.0	H10, 11, 17, 18
	8	$\geq 2 \frac{1}{2}$	C25 8 NPT	25.0	

* For complete toolholder description see pages 193 and 194