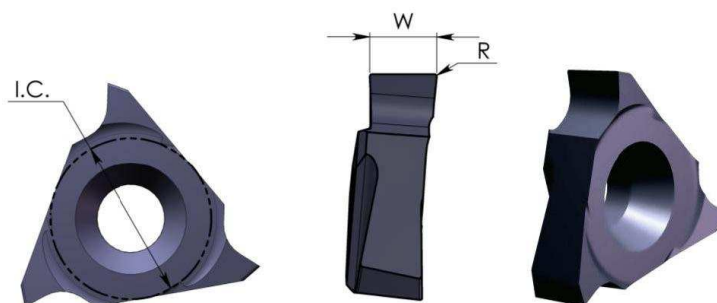


Groove Milling



DIN 471 / 472

Insert Type	I.C.	Ordering Code	W	R	Holder Code
SI16	3/8"	SG 16 R W14	1.40	0.10	H22, H23
		SG 16 R W17	1.70	0.10	
		SG 16 R W19	1.95	0.15	
		SG 16 R W22	2.25	0.15	
		SG 16 R W27	2.75	0.20	
		SG 16 R W32	3.25	0.20	
		SG 16 R W42	4.25	0.20	
		SG 16 R W43	4.35	0.20	H22, H23, H24

Right hand cutting

Insert Type	I.C.	Ordering Code	W	R	Holder Code
SI16	3/8"	SG 16 L W43	4.35	0.20	H24

Left hand cutting

* Maximum groove depth (T max) according to the toolholder.