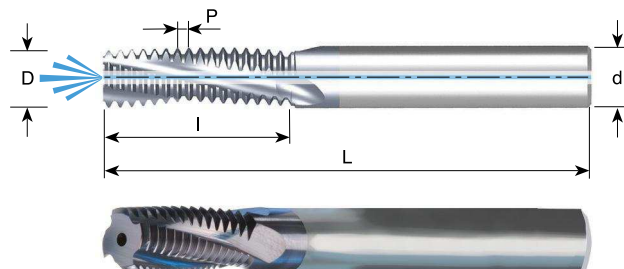
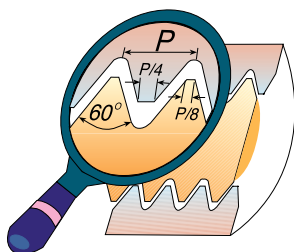


## ISO With internal coolant bore

### Tools for Internal thread



Pitch mm	M coarse	M fine	Ordering Code	d	D	No. of Flutes	I	L
0.5		$\varnothing \geq 5$	<b>MTB06038C10 0.5 ISO</b>	6	3.8	3	10.3	58
0.7	M4	$\varnothing \geq 5$	<b>MTB06031C7 0.7 ISO</b>	6	3.1	3	7.4	58
0.75		$\varnothing \geq 6$	<b>MTB06045C10 0.75 ISO</b>	6	4.5	3	10.1	58
0.75		$\varnothing \geq 12$	<b>MTB1010D24 0.75 ISO</b>	10	10.0	4	24.4	73
0.8	M5	$\varnothing \geq 6$	<b>MTB06038C9 0.8 ISO</b>	6	3.8	3	9.2	58
1.0	M6	$\varnothing \geq 7$	<b>MTB06046C10 1.0 ISO</b>	6	4.6	3	10.5	58
1.0	M6	$\varnothing \geq 7$	<b>MTB06046C14 1.0 ISO</b>	6	4.6	3	14.5	58
1.0		$\varnothing \geq 9$	<b>MTB0606C12 1.0 ISO</b>	6	6.0	3	12.5	58
1.0		$\varnothing \geq 10$	<b>MTB0808D16 1.0 ISO</b>	8	8.0	4	16.5	64
1.0		$\varnothing \geq 12$	<b>MTB1010D24 1.0 ISO</b>	10	10.0	4	24.5	73
1.25	M8	$\varnothing \geq 10$	<b>MTB0606C14 1.25 ISO</b>	6	6.0	3	14.4	58
1.25	M8	$\varnothing \geq 10$	<b>MTB0606C19 1.25 ISO</b>	6	6.0	3	19.4	58
1.5	M10	$\varnothing \geq 12$	<b>MTB08078C17 1.5 ISO</b>	8	7.8	3	17.0	64
1.5	M10	$\varnothing \geq 12$	<b>MTB08078C24 1.5 ISO</b>	8	7.8	3	24.8	76
1.5		$\varnothing \geq 14$	<b>MTB1010D21 1.5 ISO</b>	10	10.0	4	21.8	73
1.5		$\varnothing \geq 16$	<b>MTB1212D26 1.5 ISO</b>	12	12.0	4	26.3	84
1.5		$\varnothing \geq 20$	<b>MTB1616F33 1.5 ISO</b>	16	16.0	6	33.8	105
1.75	M12	$\varnothing \geq 12$	<b>MTB1009C20 1.75 ISO</b>	10	9.0	3	20.1	73
1.75	M12	$\varnothing \geq 12$	<b>MTB1009C28 1.75 ISO</b>	10	9.0	3	28.9	73
2.0	M14	$\varnothing \geq 15$	<b>MTB1010C27 2.0 ISO</b>	10	10.0	3	27.0	73
2.0	M16	$\varnothing \geq 17$	<b>MTB12118D27 2.0 ISO</b>	12	11.8	4	27.0	84
2.0	M16	$\varnothing \geq 17$	<b>MTB12118D39 2.0 ISO</b>	12	11.8	4	39.0	105
2.0		$\varnothing \geq 26$	<b>MTB2020F41 2.0 ISO</b>	20	20.0	6	41.0	105
2.5	M20	$\varnothing \geq 22$	<b>MTB1615E33 2.5 ISO</b>	16	15.0	5	33.8	105
2.5	M20	$\varnothing \geq 22$	<b>MTB1615E48 2.5 ISO</b>	16	15.0	5	48.8	105
3.0	M24	$\varnothing \geq 25$	<b>MTB2018D40 3.0 ISO</b>	20	18.0	4	40.5	105
3.0	M24	$\varnothing \geq 25$	<b>MTB2018D58 3.0 ISO</b>	20	18.0	4	58.5	120
3.0	M27	$\varnothing \geq 27$	<b>MTB2020D43 3.0 ISO</b>	20	20.0	4	43.5	105

Order example: MTB 08078C17 1.5 ISO MT7

For thread mills with coolant through the flutes see next page

For small thread mills see pages 227-228, 235 & 245

