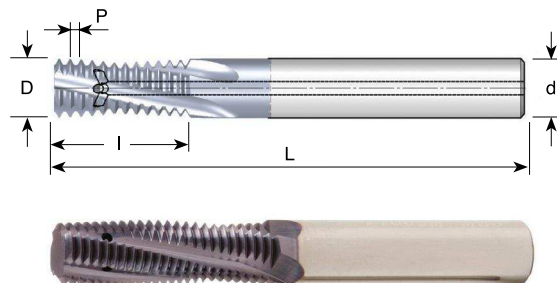
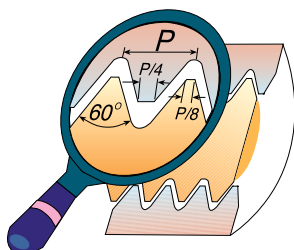


# Mill - Thread Solid Carbide

## ISO With internal coolant through the flutes Tools for Internal Thread



Pitch mm	M coarse	M fine	Ordering Code	d	D	No. of Flutes	I	L
1.0	M6	$\varnothing \geq 7$	<b>MTZ06048C10 1.0 ISO</b>	6	4.8	3	10.5	58
1.0		$\varnothing \geq 9$	<b>MTZ0606C12 1.0 ISO</b>	6	6.0	3	12.5	58
1.0		$\varnothing \geq 10$	<b>MTZ0808D16 1.0 ISO</b>	8	8.0	4	16.5	64
1.25	M8	$\varnothing \geq 10$	<b>MTZ0606C14 1.25 ISO</b>	6	6.0	3	14.4	58
1.25	M8	$\varnothing \geq 10$	<b>MTZ0606C19 1.25 ISO</b>	6	6.0	3	19.4	58
1.5	M10	$\varnothing \geq 12$	<b>MTZ08078C17 1.5 ISO</b>	8	7.8	3	17.0	64
1.5		$\varnothing \geq 14$	<b>MTZ1010D21 1.5 ISO</b>	10	10.0	4	21.8	73
1.5		$\varnothing \geq 16$	<b>MTZ1212D26 1.5 ISO</b>	12	12.0	4	26.3	84
1.5		$\varnothing \geq 20$	<b>MTZ1616E33 1.5 ISO</b>	16	16.0	5	33.8	101
1.75	M12	$\varnothing \geq 12$	<b>MTZ1009C20 1.75 ISO</b>	10	9.0	3	20.1	73
1.75	M12	$\varnothing \geq 12$	<b>MTZ1009C28 1.75 ISO</b>	10	9.0	3	28.9	73
2.0	M14	$\varnothing \geq 15$	<b>MTZ1010C27 2.0 ISO</b>	10	10.0	3	27.0	73
2.0	M16	$\varnothing \geq 17$	<b>MTZ12118D27 2.0 ISO</b>	12	11.8	4	27.0	84
2.5	M20	$\varnothing \geq 22$	<b>MTZ1615E33 2.5 ISO</b>	16	15.0	5	33.8	101

Order example: MTZ 08078C17 1.5 ISO MT7

For small thread mills see pages 227-228, 235 & 245

