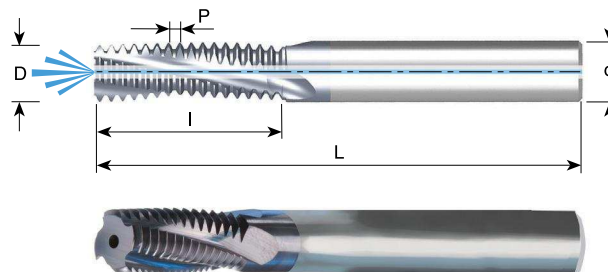


## G (55°) BSF, BSP With internal coolant bore

Same Tool for Internal and External Thread



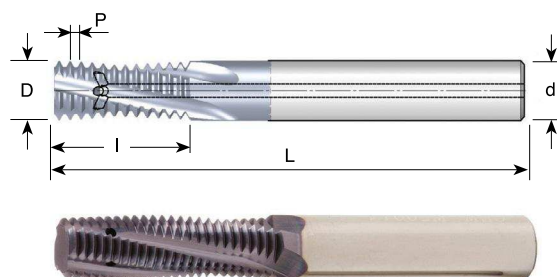
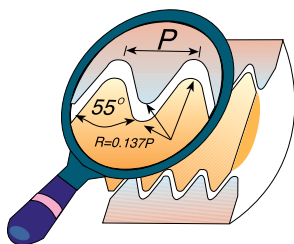
Pitch TPI	Standard	Ordering Code	d	D	No. of Flutes	I	L
28	G1/8	<b>MTB08078C14 28W</b>	8	7.8	3	14.1	64
28	G1/8	<b>MTB08008C20 28W</b>	8	8.0	3	20.4	64
19	G1/4	<b>MTB1010D16 19W</b>	10	10.0	4	16.7	73
19	G1/4	<b>MTB1211D27 19W</b>	12	11.0	4	27.4	84
19	G3/8	<b>MTB1414D26 19W</b>	14	14.0	4	26.1	83
19	G3/8	<b>MTB1414D34 19W</b>	14	14.0	4	34.1	83
14	G1/2-7/8	<b>MTB1616E26 14W</b>	16	16.0	5	26.3	105
11	G $\geq$ 1	<b>MTB1616D38 11W</b>	16	16.0	4	38.1	105
11	G $\geq$ 1	<b>MTB2020E47 11W</b>	20	20.0	5	47.3	105

Order example: MTB 1010D16 19 W MT7

For small thread mills see pages 231, 234 & 247

## G 55° BSF, BSP With internal coolant through the flutes

Same Tool for Internal and External Thread



Pitch TPI	Standard	Ordering Code	d	D	No. of Flutes	I	L
28	G1/8	<b>MTZ08078C14 28W</b>	8	7.8	3	14.1	64
19	G1/4-3/8	<b>MTZ1010D16 19W</b>	10	10.0	4	16.7	73
14	G1/2-7/8	<b>MTZ1616E26 14W</b>	16	16.0	5	26.3	101
11	G $\geq$ 1	<b>MTZ1616D38 11W</b>	16	16.0	4	38.1	101

Order example: MTZ 08078C14 28 W MT7

For small thread mills see pages 231, 234 & 247

