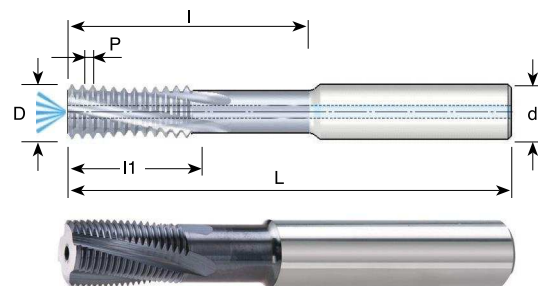
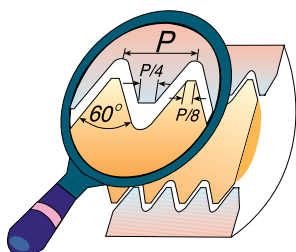


Mill - Thread Solid Carbide



UN With relieved neck and internal coolant bore

Tools for Internal Thread



Pitch TPI	Thread size	Ordering Code	d	D	No. of Flutes	l1	l	L
20	$\varnothing \geq 12$	MTQ1010D30 20 UN	10	10.0	4	17.8	30.5	73
20	$\varnothing \geq 14$	MTQ1212E35 20 UN	12	12.0	5	20.3	35.6	84
20	$\varnothing \geq 18$	MTQ1616F43 20 UN	16	16.0	6	25.4	43.2	105
18	$\varnothing \geq 15$	MTQ1212D35 18 UN	12	12.0	4	19.7	35.3	84
16	$\varnothing \geq 15$	MTQ1212D35 16 UN	12	12.0	4	20.7	35.0	84
16	$\varnothing \geq 19$	MTQ1616E42 16 UN	16	16.0	5	25.4	42.9	105
16	$\varnothing \geq 23$	MTQ2020F58 16 UN	20	20.0	6	36.5	58.8	105
14	$\varnothing \geq 20$	MTQ1616E45 14 UN	16	16.0	5	25.4	45.3	105
12	$\varnothing \geq 16$	MTQ1212D42 12 UN	12	12.0	4	25.4	42.3	84
12	$\varnothing \geq 24$	MTQ2020E55 12 UN	20	20.0	5	33.9	55.1	105

Order example: MTQ 1212D35 16 UN MT7

For small thread mills see pages 229-230, 235 & 246

