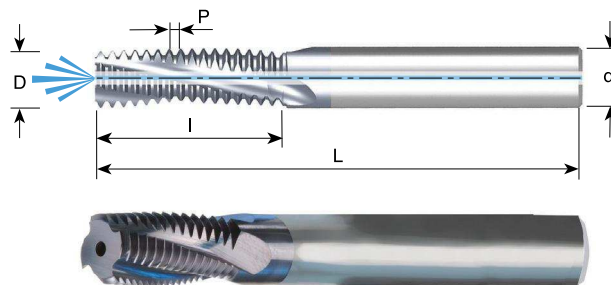
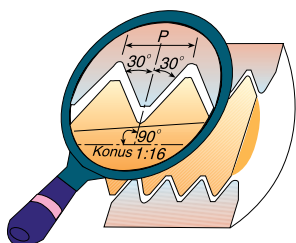


NPTF With internal coolant bore

Same Tool for Internal and External Thread

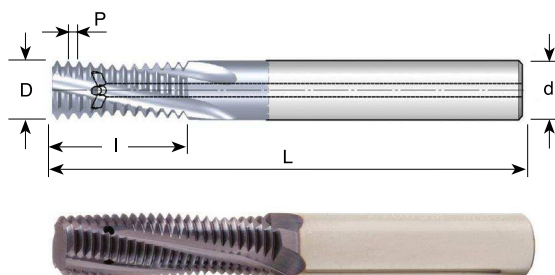
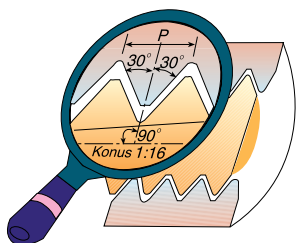


| Pitch TPI | Standard | Ordering Code | d | D | No. of Flutes | I | L |
|--------------|----------|-----------------------------|----|------|------------------|------|-----|
| 27 | 1/8 | MTB08076C10 27 NPTF | 8 | 7.6 | 3 | 10.8 | 64 |
| 18 | 1/4-3/8 | MTB1010D16 18 NPTF | 10 | 10.0 | 4 | 16.2 | 73 |
| 14 | 1/2-3/4 | MTB16155D22 14 NPTF | 16 | 15.5 | 4 | 22.7 | 105 |
| 11.5 | 1-2 | MTB2020D29 11.5 NPTF | 20 | 20.0 | 4 | 29.8 | 105 |
| 8 | ≥ 2 1/2 | MTB2020D39 8 NPTF | 20 | 20.0 | 4 | 39.7 | 105 |

Order example: MTB 16155D22 14 NPTF MT7

NPTF With internal coolant through the flutes

Same Tool for Internal and External Thread



| Pitch TPI | Standard | Ordering Code | d | D | No. of Flutes | I | L |
|--------------|----------|----------------------------|----|------|------------------|------|-----|
| 27 | 1/8 | MTZ08076C10 27 NPTF | 8 | 7.6 | 3 | 10.8 | 64 |
| 18 | 1/4-3/8 | MTZ1010D16 18 NPTF | 10 | 10.0 | 4 | 16.2 | 73 |
| 14 | 1/2-3/4 | MTZ16155D22 14 NPTF | 16 | 15.5 | 4 | 22.7 | 101 |

Order example: MTZ 1010D16 18 NPTF MT7

For conical preparation end mills see page 221