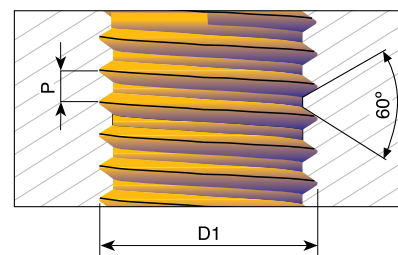
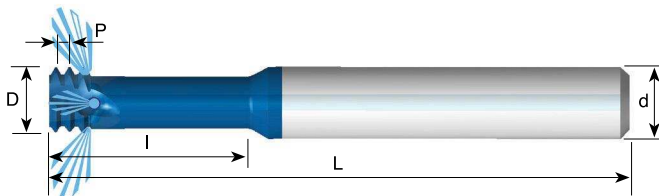


UNJ With internal coolant through the flutes

Tools for Internal Thread



For thread depth up to 2.5 x D1

Pitch TPI	UNJC	UNJF	Ordering Code	d	D	No. of Flutes	I	L
* 32	6		MTS06025 C7 32 UNJ	6	2.55	3	7.1	58
* 32	8	10	MTS06033C10 32 UNJ	6	3.30	3	10.5	58
28		1/4	MTS08051C16 28 UNJ	8	5.10	3	16.0	64
24		5/16, 3/8	MTS08067C20 24 UNJ	8	6.70	3	20.0	64
* 20	1/4		MTS06049C16 20 UNJ	6	4.90	3	16.0	58
20		7/16	MTS0808C28 20 UNJ	8	8.00	3	28.0	64
18	5/16	9/16	MTS08061C20 18 UNJ	8	6.15	3	20.0	64
16	3/8		MTS08069C24 16 UNJ	8	6.90	3	24.0	64
14	7/16		MTS08079C25 14 UNJ	8	7.90	3	25.0	64
13	1/2		MTS10094C27 13 UNJ	10	9.40	3	27.5	73

* Cutters without coolant

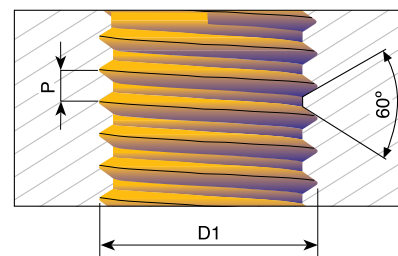
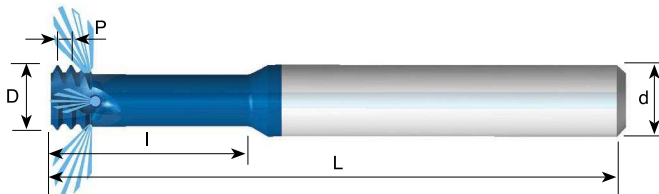
Order example: MTS 06049C16 20 UNJ MT8

Carbide grade MT8 Sub Micron grade with advanced PVD triple coating (ISO K 10-K20).

Extremely high heat resistant and smooth cutting operation, for high performance, and normal machining conditions. General purpose for all materials

MJ With internal coolant through the flutes

Tools for Internal Thread



For thread depth up to 2.5 x D1

Pitch TPI	D1	Ordering Code	d	D	No. of Flutes	I	L
* 0.5	MJ3	MTS03024 C7 0.5 MJ	3	2.40	3	7.5	38
* 0.7	MJ4	MTS06032C10 0.7 MJ	6	3.20	3	10.0	58
* 0.8	MJ5	MTS06039C12 0.8 MJ	6	3.90	3	12.5	58
* 1.0	MJ6	MTS06048C15 1.0 MJ	6	4.80	3	15.0	58
1.25	MJ8	MTS08061C20 1.25 MJ	8	6.10	3	20.0	64
1.5	MJ10	MTS0808C25 1.5 MJ	8	8.00	3	25.5	64
1.75	MJ12	MTS10092C30 1.75 MJ	10	9.20	3	30.0	73
2.0	MJ14, MJ16	MTS1010C35 2.0 MJ	10	10.00	3	35.0	73

* Cutters without coolant

Order example: MTS 06048C15 1.0 MJ MT8

Carbide grade MT8 Sub Micron grade with advanced PVD triple coating (ISO K 10-K20).

Extremely high heat resistant and smooth cutting operation, for high performance, and normal machining conditions. General purpose for all materials