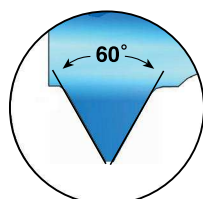


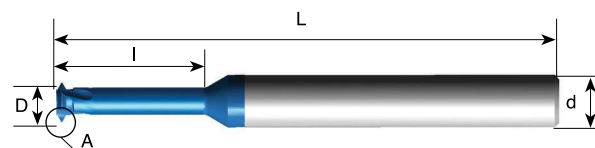
Mini Mill - Thread

ISO

Tools for Internal Thread



Detail A



For thread depth up to 3.5 x D1

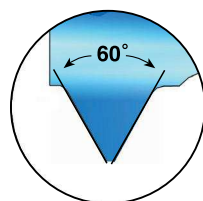
Pitch mm	M Coarse	M Fine	Ordering Code	d	D	No. of Flutes	l	L
0.25	M1 x 0.25		MTI03007C3 0.25 ISO	3	0.72	3	3.6	39
0.25	M1.2 x 0.25	M1.4 x 0.25 M1.6 x 0.25	MTI03009C4 0.25 ISO	3	0.90	3	4.3	39
0.3	M1.4 x 0.3		MTI03011C5 0.3 ISO	3	1.05	3	5.0	39
0.35	M1.6 x 0.35	M2 x 0.35 M2.2 x 0.35	MTI03012C6 0.35 ISO	3	1.20	3	5.7	39
0.4	M2 x 0.4		MTI03016C7 0.4 ISO	3	1.55	3	7.1	39
0.5	M3 x 0.5	M3.5 x 0.5 M4 x 0.5	MTI03024C10 0.5 ISO	3	2.37	3	10.6	39

Order example: MTI 03012C6 0.35 ISO MT11

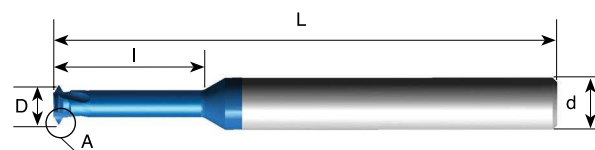
Carbide grade: MT11 Ultra-fine Sub-micron grade with PVD triple Blue coating

UN

Tools for Internal Thread



Detail A



For thread depth up to 3.5 x D1

Pitch TPI	UNC	UNF	Ordering Code	d	D	No. of Flutes	l	L
80		0	MTI03012C5 80 UN	3	1.15	3	5.5	39
72		1	MTI03015C7 72 UN	3	1.45	3	6.6	39
56	2	3	MTI03016C9 56 UN	3	1.65	3	8.9	39
40	4		MTI03021C10 40 UN	3	2.10	3	10.1	39

Order example: MTI 03016C9 56 UN MT11

Carbide grade: MT11 Ultra-fine Sub-micron grade with PVD triple Blue coating