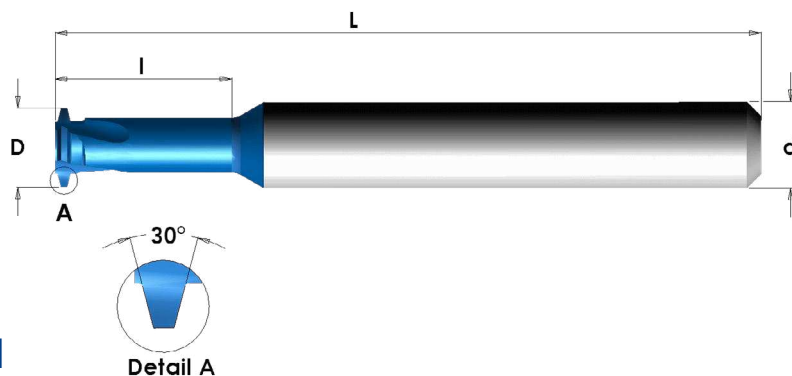


Trapez-DIN 103

Tools for Internal Thread



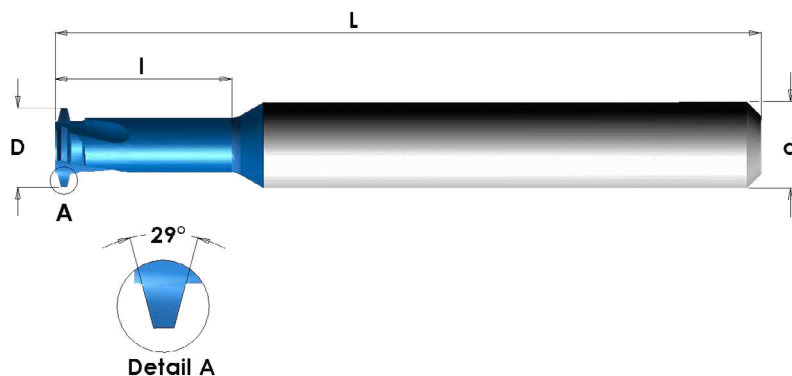
For thread depth up to 2 x D1

Pitch mm	Thread size	Ordering Code	d	D	No. of Flutes	I	L
1.5	Tr8x1.5 Tr9x1.5	MTI06055C13 1.5 TR	6	5.5	3	13.5	58
2	Tr10x2 Tr11x2	MTI08066C21 2 TR	8	6.6	3	21.0	64
2	Tr12x2 Tr14x2	MTI10086D25 2 TR	10	8.6	4	25.0	73
3	Tr12x3	MTI0807C25 3 TR	8	7.0	3	25.0	64
3	Tr14x3 Tr22x3	MTI10089D29 3 TR	10	8.9	4	29.0	73
4	Tr16x4 Tr18x4 Tr20x4	MTI10092C33 4 TR	10	9.2	3	33.0	73
5	Tr22x5 Tr24x5 Tr26x5	MTI14135D45 5 TR	14	13.5	4	45.0	105

Order example: MTI 08066C21 2TR MT8

Acme

Tools for Internal Thread -
Inch Shank



Pitch TPI	Thread size	Ordering Code	d	D	No. of Flutes	I	L
16	1/4-16	MTI0250C04 16 ACME	1/4	4.3	3	9.7	64
14	5/16-14	MTI0250C06 14 ACME	1/4	5.2	3	15.2	64
12	3/8-12 7/16-12	MTI0250C08 12 ACME	1/4	6.1	3	19.1	64
10	1/2-10	MTI0375D10 10 ACME	3/8	8.3	4	25.4	76
8	5/8-8	MTI0500D11 8 ACME	1/2	10.4	4	27.9	89
6	3/4-6 7/8-6	MTI0500D12 6 ACME	1/2	12.0	4	30.5	89
5	1-5 1 1/8-5 1 1/4-5	MTI 0625E15 5 ACME	5/8	15.9	5	38.1	102

Order example: MTI 0375D10 10ACME MT8