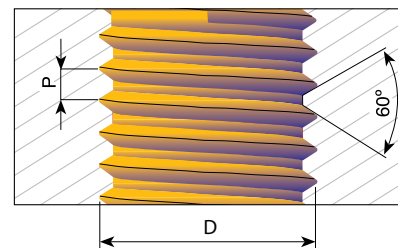
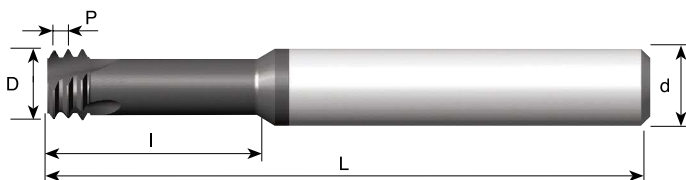


ISO

Same Tool for Internal and External Thread



Left hand cutting
For CNC code use M04

Pitch mm	D1	Ordering Code	d	D	No. of Flutes	I	L	Thread depth
0.3	M1.4	MTSH03011C4 0.3 ISO	3	1.05	3	4.0	39	3xD
0.35	M1.6	MTSH03012C5 0.35 ISO	3	1.20	3	4.8	39	3xD
0.4	M2	MTSH06016C4 0.4 ISO	6	1.53	3	4.5	58	2xD
		MTSH03016C6 0.4 ISO	3			6.0	39	3xD
0.45	M2.2	MTSH06017C5 0.45 ISO	6	1.65	3	5.0	58	2xD
		MTSH06017C7 0.45 ISO				7.0	58	3xD
0.45	M2.5	MTSH0602C5 0.45 ISO	6	1.95	3	5.5	58	2xD
		MTSH0602C7 0.45 ISO				7.5	58	3xD
0.5	M3	MTSH06024C6 0.5 ISO	6	2.37	3	6.5	58	2xD
		MTSH06024C9 0.5 ISO				9.5	58	3xD
0.6	M3.5	MTSH06028C7 0.6 ISO	6	2.75	3	7.5	58	2xD
		MTSH06028C10 0.6 ISO				10.5	58	3xD
0.7	M4	MTSH06031C9 0.7 ISO	6	3.10	3	9.0	58	2xD
		MTSH06031C12 0.7 ISO				12.5	58	3xD
0.8	M5	MTSH06038C12 0.8 ISO	6	3.80	3	12.5	58	2xD
		MTSH06038C16 0.8 ISO				16.0	58	3xD
1.0	M6	MTSH06047C14 1.0 ISO	6	4.65	3	14.0	58	2xD
		MTSH06047C20 1.0 ISO				20.0	58	3xD
1.25	M8	MTSH0606C18 1.25 ISO	6	6.00	3	18.0	58	2xD
		MTSH0606C24 1.25 ISO				24.0	58	3xD
1.5	M10	MTSH08078C23 1.5 ISO	8	7.80	3	23.0	64	2xD
1.75	M12	MTSH1009C26 1.75 ISO	10	9.00	3	26.0	73	2xD
2.0	M16	MTSH12118D35 2.0 ISO	12	11.80	4	35.0	84	2xD

Order example: MTSH 06031C9 0.7 ISO MT9