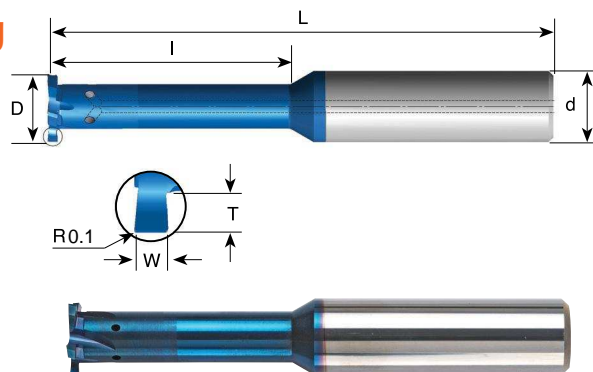


## Groove Milling

with internal coolant through the flutes

Same Tool for Internal and External Grooving



For grooving deep parts

W ± 0.02	T Max.	Groove Dia. (min.) mm	Ordering Code	d	D	No. of Flutes	I	L
0.50	0.6	∅ > 4	*MG0604C4 W05	6	4.0	3	4.2	51
1.00	0.6	∅ > 4	*MG0604C4 W10	6	4.0	3	4.2	51
0.80	0.8	∅ > 6	MG0606C8 W08	6	6.0	3	8.0	58
1.00	1.0	∅ > 6	*MG0606C7 W10	6	6.0	3	7.0	58
1.50	1.0	∅ > 6	*MG0606C7 W15	6	6.0	3	7.0	58
1.00	1.2	∅ ≥ 7.8	MG08078D10 W10	8	7.8	4	10.0	64
1.50	1.5	∅ ≥ 7.8	MG08078D15 W15	8	7.8	4	15.0	64
2.00	1.5	∅ ≥ 7.8	MG08078D15 W20	8	7.8	4	15.0	64
1.20	1.4	∅ ≥ 9.8	MG10098D20 W12	10	9.8	4	20.0	73
1.50	2.0	∅ ≥ 9.8	MG10098D20 W15	10	9.8	4	20.0	73
2.00	2.0	∅ ≥ 9.8	MG10098D20 W20	10	9.8	4	20.0	73
1.50	2.2	∅ ≥ 12	MG1212E30 W15	12	12.0	5	30.0	84
2.00	2.2	∅ ≥ 12	MG1212E30 W20	12	12.0	5	30.0	84
3.00	2.2	∅ ≥ 12	MG1212E30 W30	12	12.0	5	30.0	84
1.40	1.8	∅ ≥ 16	MG1616E30 W14	16	16.0	5	30.0	101
1.70	2.0	∅ ≥ 16	MG1616E40 W17	16	16.0	5	40.0	101
1.95	2.2	∅ ≥ 16	MG1616E45 W19	16	16.0	5	45.0	101

Order example: MG 10098D20 W12 MT8

\* Tools without coolant