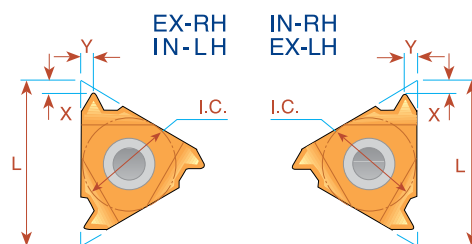
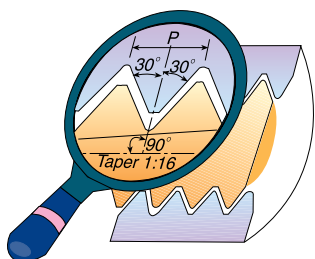


NPTF - Dryseal



| Pitch TPI | L | I.C. in | EXTERNAL | | INTERNAL | | X | Y |
|--------------|----|------------|-----------------------------|----------------------------|-----------------------------|----------------------------|-----|-----|
| | | | Ordering Code Right Hand | Ordering Code Left Hand | Ordering Code Right Hand | Ordering Code Left Hand | | |
| 27 | 6 | 5/32 | <i>ULTRA MINIATURE</i> → | | *06 IR 27 NPTF | *06 IL 27 NPTF | 0.7 | 0.6 |
| 27 | 8 | 3/16 | <i>MINIATURE</i> → | | *08 IR 27 NPTF | *08 IL 27 NPTF | 0.6 | 0.6 |
| 18 | 8 | 3/16 | | | *08 IR 18 NPTF | *08 IL 18 NPTF | 0.6 | 0.6 |
| 27 | 11 | 1/4 | 11 ER 27 NPTF | 11 EL 27 NPTF | 11 IR 27 NPTF | 11 IL 27 NPTF | 0.7 | 0.7 |
| 18 | 11 | 1/4 | 11 ER 18 NPTF | 11 EL 18 NPTF | 11 IR 18 NPTF | 11 IL 18 NPTF | 0.8 | 1.0 |
| 14 | 11 | 1/4 | 11 ER 14 NPTF | 11 EL 14 NPTF | 11 IR 14 NPTF | 11 IL 14 NPTF | 0.8 | 1.0 |
| 27 | 16 | 3/8 | 16 ER 27 NPTF | 16 EL 27 NPTF | 16 IR 27 NPTF | 16 IL 27 NPTF | 0.7 | 0.7 |
| 18 | 16 | 3/8 | 16 ER 18 NPTF | 16 EL 18 NPTF | 16 IR 18 NPTF | 16 IL 18 NPTF | 0.8 | 1.0 |
| 14 | 16 | 3/8 | 16 ER 14 NPTF | 16 EL 14 NPTF | 16 IR 14 NPTF | 16 IL 14 NPTF | 0.9 | 1.2 |
| 11.5 | 16 | 3/8 | 16 ER 11.5 NPTF | 16 EL 11.5 NPTF | 16 IR 11.5 NPTF | 16 IL 11.5 NPTF | 1.1 | 1.5 |
| 8 | 16 | 3/8 | 16 ER 8 NPTF | 16 EL 8 NPTF | 16 IR 8 NPTF | 16 IL 8 NPTF | 1.3 | 1.8 |

Order example: 11 ER 27 NPTF MXC

* Available only in BXC and BMA grades

Type B

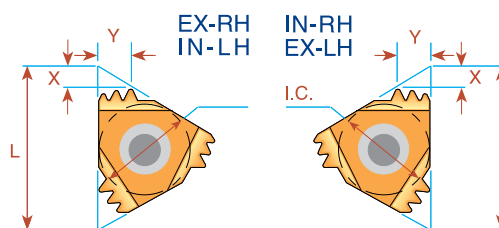
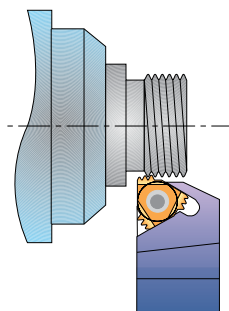
Ground Profile with Sintered Chip-breaker

| Pitch TPI | L | I.C. in | INTERNAL Ordering Code Right Hand | X | Y |
|--------------|----|------------|--|-----|-----|
| 18 | 11 | 1/4 | 11 IR B 18 NPTF | 0.8 | 0.9 |



For Carbide Grade and Cutting Speed see page 60-61

Multitooth



| Pitch TPI | L | I.C. in | Number of Teeth | EXTERNAL Ordering Code | Anvil | INTERNAL Ordering Code | Anvil | X | Y |
|--------------|----|------------|--------------------|----------------------------------|-------|----------------------------------|-------|-----|-----|
| 11.5 | 22 | 1/2 | 2 | 22 ER 11.5 NPTF 2M | AE22M | 22 IR 11.5 NPTF 2M | AI22M | 2.3 | 3.5 |