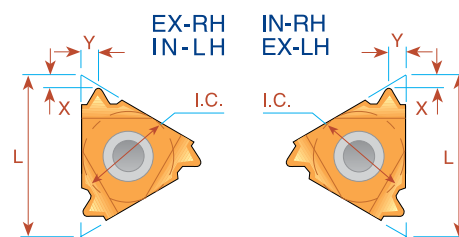
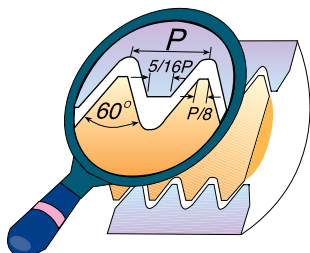


## MJ - ISO 5855



| Pitch<br>mm | L  | I.C.<br>in | <b>EXTERNAL</b><br>Ordering Code<br>Right Hand | <b>INTERNAL</b><br>Ordering Code<br>Right Hand | X   | Y   |
|-------------|----|------------|--|--|-----|-----|
| 1.0         | 11 | 1/4        |  | <b>11 IR 1.0 MJ</b>                            | 0.7 | 0.8 |
| 1.25        | 11 | 1/4        |  | <b>11 IR 1.25 MJ</b>                           | 0.8 | 0.9 |
| 1.5         | 11 | 1/4        |  | <b>11 IR 1.5 MJ</b>                            | 0.8 | 1.0 |
| 2.0         | 11 | 1/4        |  | <b>11 IR 2.0 MJ</b>                            | 0.9 | 1.0 |
| 1.0         | 16 | 3/8        | <b>16 ER 1.0 MJ</b>                            | <b>16 IR 1.0 MJ</b>                            | 0.7 | 0.8 |
| 1.25        | 16 | 3/8        | <b>16 ER 1.25 MJ</b>                           | <b>16 IR 1.25 MJ</b>                           | 0.8 | 0.9 |
| 1.5         | 16 | 3/8        | <b>16 ER 1.5 MJ</b>                            | <b>16 IR 1.5 MJ</b>                            | 0.8 | 1.0 |
| 2.0         | 16 | 3/8        | <b>16 ER 2.0 MJ</b>                            | <b>16 IR 2.0 MJ</b>                            | 1.0 | 1.3 |

Order example: 16 ER 1.5 MJ BMA

## Type B

### Ground Profile with Sintered Chip-breaker

| Pitch<br>mm | L  | I.C.<br>in | <b>INTERNAL</b><br>Ordering Code<br>Right Hand | X   | Y   |
|-------------|----|------------|--|-----|-----|
| 1.0         | 11 | 1/4        | <b>11 IR B 1.0 MJ</b>                          | 0.6 | 0.6 |
| 1.5         |    |            | <b>11 IR B 1.5 MJ</b>                          | 0.8 | 0.9 |



Order example: 11 IR B 1.5 MJ BMA

For Carbide Grade and Cutting Speed see page 60-61