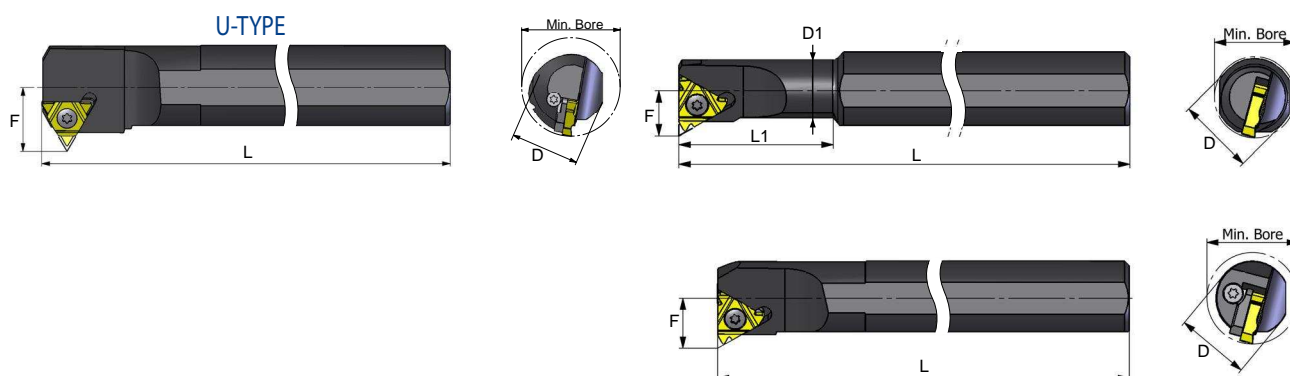



Thread Turning Toolholders

Internal Toolholders



Ordering Code Right Hand		D	D1	Min Bore Diam.	L	L1	F	Insert Screw	Anvil Screw	Torx Key	RH Anvil	LH Anvil
*SIR 0005 H06	6	12	5.1	6.0	100	12	4.3	S06	-	K06	-	-
*SIR 0007 K08	8	16	6.6	7.8	125	18	5.3	S08	-	K08	-	-
*SIR 0008 K08U	8U	16	7.3	9.0	125	21	6.6	S08	-	K08	-	-
*SIR 0010 H11	11	10	10	12	100	-	7.4	S11	-	K11	-	-
*SIR 0010 K11	11	16	10	12	125	25	7.4	S11	-	K11	-	-
*SIR 0013 L11	11	16	13	15	140	32	8.9	S11	-	K11	-	-
*SIR 0013 M16	16	16	13	16	150	32	10.2	S16S	-	K16	-	-
*SIR 0016 P16	16	20	16	19	170	40	11.7	S16S	-	K16	-	-
SIR 0020 P16	16	20	20	24	170	-	13.7	S16	A16	K16	AI16	AE16
SIR 0025 R16	16	25	25	29	200	-	16.2	S16	A16	K16	AI16	AE16
SIR 0032 S16	16	32	32	36	250	-	19.7	S16	A16	K16	AI16	AE16
SIR 0040 T16	16	40	40	44	300	-	23.7	S16	A16	K16	AI16	AE16
SIR 0050 U16	16	50	50	54	350	-	28.7	S16	A16	K16	AI16	AE16
*SIR 0020 P22	22	20	20	24	170	-	15.6	S22S	-	K22	-	-
SIR 0025 R22	22	25	25	29	200	-	18.1	S22	A22	K22	AI22	AE22
SIR 0032 S22	22	32	32	38	250	-	21.6	S22	A22	K22	AI22	AE22
SIR 0040 T22	22	40	40	46	300	-	25.6	S22	A22	K22	AI22	AE22
SIR 0050 U22	22	50	50	56	350	-	30.6	S22	A22	K22	AI22	AE22
SIR 0032 S22U	22U	32	32	38	250	-	24.4	S22	A22	K22	AI22U	AE22U
SIR 0040 T22U	22U	40	40	46	300	-	28.1	S22	A22	K22	AI22U	AE22U
SIR 0050 U22U	22U	50	50	57	350	-	30.8	S22	A22	K22	AI22U	AE22U
SIR 0032 S27	27	32	32	40	250	-	22.6	S27	A27	K27	AI27	AE27
SIR 0040 T27	27	40	40	48	300	-	26.6	S27	A27	K27	AI27	AE27
SIR 0050 U27	27	50	50	58	350	-	31.6	S27	A27	K27	AI27	AE27
SIR 0060 V27	27	60	60	68	400	-	36.6	S27	A27	K27	AI27	AE27
SIR 0032 S27U	27U	32	32	40	250	-	25.8	S27	A27	K27	AI27U	AE27U
SIR 0040 T27U	27U	40	40	48	300	-	29.4	S27	A27	K27	AI27U	AE27U
SIR 0050 U27U	27U	50	50	58	350	-	34.4	S27	A27	K27	AI27U	AE27U
SIR 0060 V27U	27U	60	60	68	400	-	39.7	S27	A27	K27	AI27U	AE27U
*SIR 0050 U33U	33U	50	50	62	350	-	37.5	S33	-	K33	-	-

*Toolholders with no anvil

For **LEFT HAND** toolholders specify **SIL** instead of **SIR**

Toolholders are made with a **1.5° Helix Angle**. For other Helix Angles please see helix angle chart (page 65) in the technical section of this catalogue.