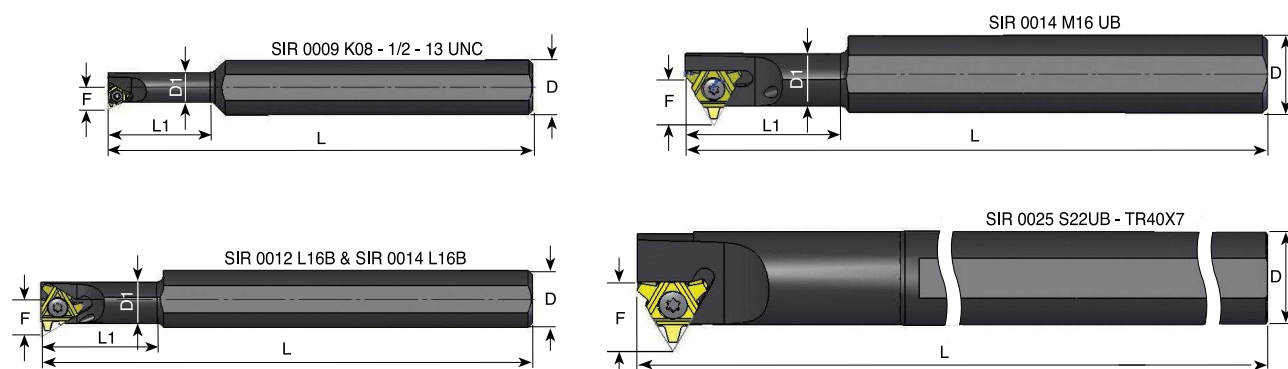



Thread Turning Toolholders

Special Thread Turning Applications



Ordering Code Right Hand		D	D1	L	L1	F	Thread	Insert Screw	Torx Key
*SIR 0009 K08	8	16	8.7	125	30	6.5	1/2 - 13UNC	S08	K08
SIR 0012 L16B	16	20	11.5	140	33	10.5	TR18x4	S16S	K16
SIR 0014 L16B	16	20	12.5	140	36	21.1	TR20x4	S16S	K16
SIR 0014 M16UB	16	20	13.5	150	40	13.2	TR22x5	S16S	K16
SIR 0025 S22UB	22	25	-	250	-	19.5	TR40x7	S22S	K22

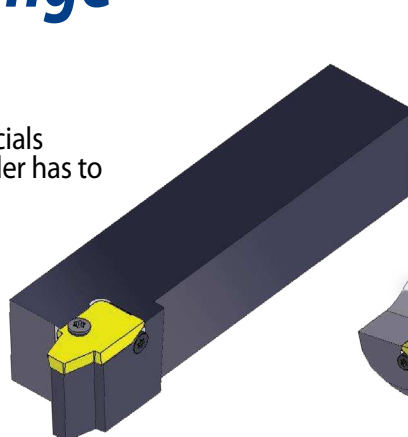
For LH holders call Carmex

* Only right hand available

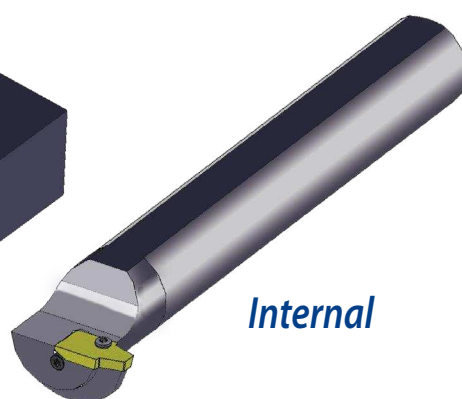
Large Profile Range

- Pitch Range: 14mm up to 24 mm.
- Tools and inserts are offered as specials (non catalogue), because each holder has to be modified to fit the profile shape.
- Rigid Clamping

External



Internal



- Tailor made profiles according to customer's request

Available Profile	Round (DIN 20400)	Trapez (DIN 103)	Acme, Stub Acme	American Buttress
Pitch	16 mm	14-24 mm	1.0 - 1.5 TPI	1.5 - 2.0 TPI