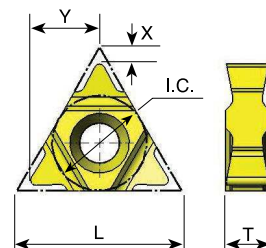


Thread Turning Inserts

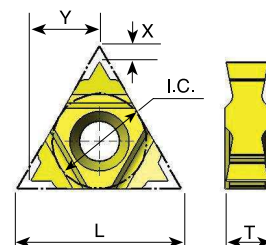
Whitworth 55° BSW, BSF, BSP, BSB



Pitch TPI	L	I.C. in	EXTERNAL Ordering Code	INTERNAL Ordering Code	X	Y	T
16	16U	3/8U	16U ER/L 16 W-6	16U IR/L 16 W-6	1.6	6.9	4.5
14	16U	3/8U	16U ER/L 14 W-6	16U IR/L 14 W-6	1.6	6.9	4.5
12	16U	3/8U	16U ER/L 12 W-6	16U IR/L 12 W-6	1.6	6.9	4.5
11	16U	3/8U	16U ER/L 11 W-6	16U IR/L 11 W-6	1.6	6.9	4.5
10	16U	3/8U	16U ER/L 10 W-6	16U IR/L 10 W-6	1.6	6.9	4.5
9	16U	3/8U	16U ER/L 9 W-6	16U IR/L 9 W-6	1.6	6.9	4.5
8	16U	3/8U	16U ER/L 8 W-6	16U IR/L 8 W-6	1.6	6.9	4.5
7	16U	3/8U	16U ER/L 7 W-6	16U IR/L 7 W-6	1.6	6.9	4.5
6	16U	3/8U	16U ER/L 6 W-6	16U IR/L 6 W-6	1.6	6.9	4.5
5	16U	3/8U	16U ER/L 5 W-6	16U IR/L 5 W-6	1.4	7.2	4.5

Available grades: BMA or MXC

NPT



Pitch TPI	L	I.C. in	EXTERNAL Ordering Code	INTERNAL Ordering Code	X	Y	T
14	16U	3/8U	16U ER/L 14 NPT-6	16U IR/L 14 NPT-6	1.6	6.9	4.5
11.5	16U	3/8U	16U ER/L 11.5 NPT-6	16U IR/L 11.5 NPT-6	1.6	6.9	4.5
8	16U	3/8U	16U ER/L 8 NPT-6	16U IR/L 8 NPT-6	1.6	6.9	4.5

Available grades: BMA or MXC

For Carbide Grade and Cutting Speed see page 60-61