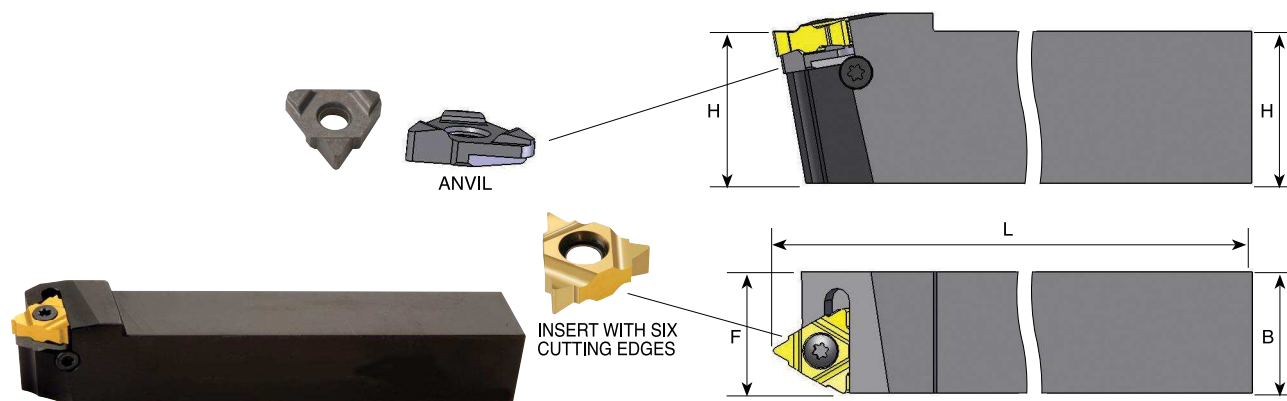


## Heavy Duty Thread Turning Toolholders

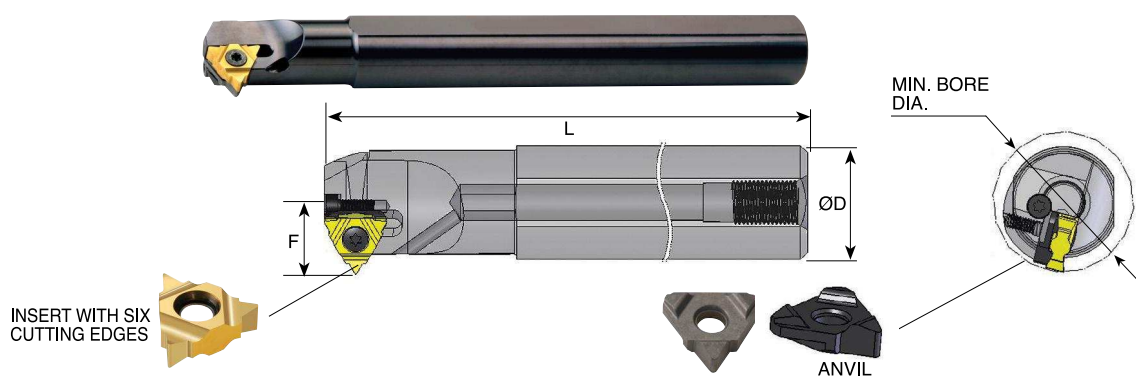
### External



Ordering Code Right Hand	H	B	L	F	Insert Screw	Anvil Screw	Torx Key	RH Anvil	LH Anvil
<b>SER 2020 K16U-6</b>	20	20	125	20	S16	A16	K16	AER 16U-6	AEL 16U-6
<b>SER 2520 M16U-6</b>	25	20	150	20	S16	A16	K16	AER 16U-6	AEL 16U-6

For **LEFT HAND** toolholders specify **SEL** instead of **SER**

### Internal with coolant bore



Ordering Code Right Hand	ØD	Min. bore dia.	L	F	Insert Screw	Anvil Screw	Torx Key	RH Anvil	LH Anvil
<b>SIR 0020 P16UB-6</b>	20	24	170	14.9	S16	A16	K16	AIR 16U-6	AIL 16U-6
<b>SIR 0025 R16UB-6</b>	25	29	200	17.4	S16	A16	K16	AIR 16U-6	AIL 16U-6

For **LEFT HAND** toolholders specify **SIL** instead of **SIR**