

Thread Turning Technical Section



Contents:

Page:

Carbide Grade Selection	60
Type B inserts	60
Recommended Cutting Speed	61
Conversion of Cutting Speed to Rotational Speed	62
Number of Threading Passes Selection	62
Number of Threading Passes Selection for Single	63
Point Inserts	
Thread Turning Methods	63
Important Points about Carmex Threading Inserts	64
Flank Clearance Angle	64

Contents:

Page:

Anvil Change Recommendation	65
Thread Turning Step by Step	66-67
Troubleshooting	67
Threading Inserts Standards	68